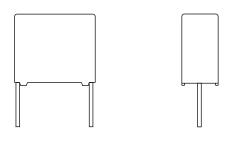


Interference Suppression Film Capacitors - Class X2 Radial MKP 300 V_{AC} - Standard Across The Line X2



FEATURES

- 15 mm to 55 mm lead pitch
- 7 A max. I_{RMS} at 10 µF
- Self-healing properties
- COMPLIANT • Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

APPLICATIONS

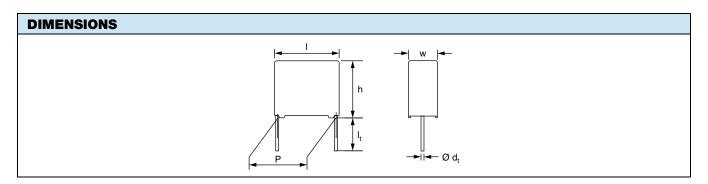
For across the line X2 applications.

Please see section Application Notes in this specification and especially www.vishay.com/doc?28153.

QUICK REFERENCE DATA	
Capacitance range (E12 series)	0.01 μF to 10 μF (preferred values according to E6)
Capacitance tolerance	± 20 %, ± 10 %
Rated AC voltage	300 V _{AC} ; 50 Hz to 60 Hz
Permissible DC voltage	800 V _{DC} at 85 °C 630 V _{DC} at 110 °C
Climatic testing class according to IEC 60068-1	55/105/56/C for product volumes \leq 1750 mm ³ 55/105/56/B for product volumes > 1750 mm ³
Rated temperature	105 °C
Maximum application temperature	105 °C
Reference standards	IEC 60384-14 and EN60384-14 IEC 60065 pass. flamm. class B for volumes > 1750 mm ³ ENEC; UL 60384-14
Dielectric	Polypropylene film
Electrodes	Metallized film
Construction	Mono construction
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0
Leads	Tinned wire
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type designation; code for dielectric material; manufacturer location, year and week; manufacturer's logo or name; safety approvals

Note

For more detailed data and test requirements, contact rfi@vishay.com



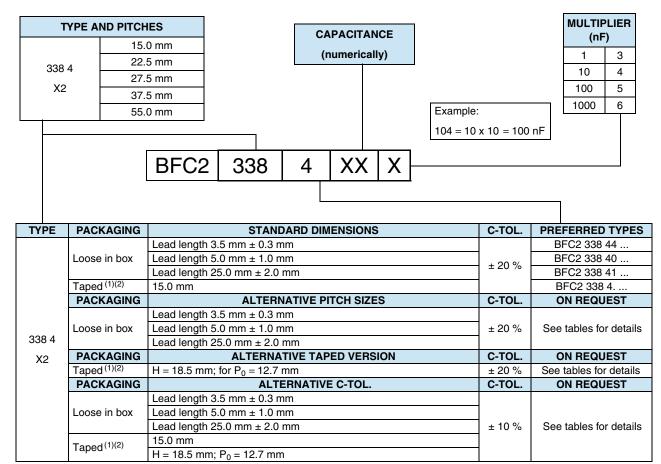


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COMPOSITION OF CATALOG NUMBER



Notes

⁽¹⁾ For detailed tape specification refer to packaging information: <u>www.vishay.com/doc?28139</u>

⁽²⁾ Tape on reel pitch = 27.5 mm is not available

SPECIFIC REFERENCE DATA					
DESCRIPTION		VALUE			
Tangent of loss angle:	at 1 kHz	at 10 kHz	at 100 kHz		
Pitch = 15 mm; 22.5 mm and 27.5 mm for C \leq 470 nF	≤ 10 x 10 ⁻⁴	≤ 20 x 10 ⁻⁴	≤ 100 x 10 ⁻⁴		
Pitch = 15 mm; 22.5 mm and 27.5 mm for 470 nF < C \leq 1 μ F	≤ 20 x 10 ⁻⁴	≤ 70 x 10 ⁻⁴	-		
Pitch = 15 mm; 22.5 mm and 27.5 mm for 1 $\mu F < C \leq 3.3 \ \mu F$	≤ 30 x 10 ⁻⁴	-	-		
Pitch = 37.5 mm and 55 mm for 2.2 $\mu F < C \leq 4.7 \ \mu F$	≤ 50 x 10 ⁻⁴	-	-		
Pitch = 37.5 mm and 55 mm for 4.7 $\mu F < C \le 10 \ \mu F$	≤ 100 x 10 ⁻⁴	-	-		
Rated voltage pulse slope (dU/dt) _R at 420 V _{DC}		100 V/µs			
R between leads, for $C \leq 0.33 \ \mu F$ at 100 V; 1 min		$>$ 15 000 M Ω			
RC between leads, for C > 0.33 μ F at 100 V; 1 min		> 5000 s			
R between leads and case; 100 V; 1 min		$>$ 30 000 M Ω			
Withstanding (DC) voltage (cut off current 10 mA) $^{(1)}$; rise time \leq 1000 V/s:					
C ≤ 1 µF 2200 V; 1 min					
1 μ F < C \leq 3.3 μ F (not pitch = 37.5 mm)	1850 V; 1 min				
Pitch = 37.5 mm and 55 mm	1400 V; 1 min				
Withstanding (AC) voltage between leads and case		2200 V; 1 min			

Note

⁽¹⁾ See "Voltage Proof Test for Metalized Film Capacitors": <u>www.vishav.com/doc?28169</u>



ELE	ELECTRICAL DATA AND ORDERING INFORMATION									
				(CATALOG NUMB	BER BF	C2 338 AND P	ACKAG		
					LOOSE I	N BOX			REEL	(1)(2)
U _{RAC} (V)	CAΡ. (μF)	DIMENSIONS w x h x l (mm)	MASS ⁽³⁾ (g)	SHORT LEADS		LONG LEADS		Ø = 500 mm H = 18.5 mm; P ₀ = 12.7 mm		
				l _t = 3.5 mm ± 0.3 mm	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ		SPQ
		PI	TCH = 15.0	mm ± 0.4 mm; d _t	= 0.60 mm ± 0.0	6 mm;	C-TOL. = ± 20 %			
	0.010			44103	40103		41103		48127	
	0.015			44153	40153		41153		48128	
	0.022	5.0 x 11.0 x 17.5	1.0	44223	40223	1000	41223	1000	48129	1000
	0.033	5.0 × 11.0 × 17.5	1.0	44333	40333	1000	41333	1000	48131	1000
	0.047			44473	40473		41473		48132	
	0.068			44683	40683		41683		48133	
	0.10	6.0 x 12.0 x 17.5	1.4	44104	40104	1000	41104	1000	48134	1000
		PI	TCH = 15.0	mm ± 0.4 mm; d _t	= 0.80 mm ± 0.0	8 mm;	C-TOL. = ± 20 %			
	0.15	7.0 x 13.5 x 17.5	1.8	44154	40154	750	41154	500	48135	500
	0.22	8.5 x 15.0 x 17.5	2.4	44224	40224	750	41224	500	48136	500
	0.33	10.0 x 16.5 x 17.5	3.0	44334	40334	500	41334	450	48137	600
		PI	TCH = 22.5	mm ± 0.4 mm; d _t	= 0.80 mm ± 0.0	8 mm;	C-TOL. = ± 20 %			
	0.22	7.0 x 16.5 x 26.0	2.0	48101	48109	200	48118	250		
	0.33	7.0 X 10.5 X 20.0	2.9	48103	48112	200	48121	250		
300	0.47	8.5 x 18.0 x 26.0	3.8	44474	40474	200	41474	250	-	-
	0.68	10.0 x 19.5 x 26.0	6.8	44684	40684	200	41684	200]	
	1.0	12.0 x 22.0 x 26.0	7.8	44105	40105	150	41105	200		
		PI	TCH = 27.5	mm ± 0.4 mm; d _t	= 0.80 mm ± 0.0	8 mm;	C-TOL. = ± 20 %			
	0.47	9.0 x 19.0 x 31.0	5.5	48104	48113	100	48122	150		
	0.68	11.0.01.0.01.0	7.4	48106	48115	100	48124	450		
	1.0	11.0 x 21.0 x 31.0	7.4	48108	48117	100	48126	150		
	1.5	15.0 x 25.0 x 31.0	12.3	44155	40155	100	41155	125	-	-
	2.2	18.0 x 28.0 x 31.0	16.1	44225	40225	100	41225	100		
	3.3	21.0 x 31.0 x 31.0	20.3	44335	40335	50	41335	75		
		F	PITCH = 37.	5 mm ± 0.7 mm; o	d _t = 1.0 mm ± 0.1	mm; C	C-TOL. = ± 20 %			
	4.7	18.5 x 35.5 x 43.0	29.0		40475	105	41475	105		
	6.8	21.5 x 38.5 x 43.0	35.0	-	40685	91	41685	91	-	-
	10	30.0 x 46.0 x 44.0	55.0		48159	63	48161	63		
		F	PITCH = 55.0	0 mm ± 1.0 mm; o	d _t = 1.0 mm ± 0.1	mm; C	C-TOL. = ± 20 %	1 1		<u> </u>
·	10	21.5 x 38.5 x 61.0	50.0	-	40106	65	41106	65	-	-
		PI	TCH = 15.0	mm ± 0.4 mm; d _t	= 0.60 mm ± 0.0	6 mm;	C-TOL. = ± 10 %			
	0.010			45103	42103		43103		48138	
	0.015			45153	42153		43153		48141	
	0.022			45223	42223	1000	43223	1000	48143	1000
300	0.033	5.0 x 11.0 x 17.5	1.0	45333	42333	1000	43333	1000	48145	1000
	0.047			45473	42473		43473		48147	
	0.068			45683	42683		43683		48149	
			1							



	ELECTRICAL DATA AND ORDERING INFORMATION									
				(CATALOG NUME	BER BF	C2 338 AND P	ACKAG		
	CAP. DIMENSIONS (μF) w x h x l (mm)			LOOSE IN BOX				REEL	(1)(2)	
U _{RAC} (V)			MASS ⁽³⁾ (g)	SHC	SHORT LEADS		LONG LEADS		Ø = 500 mm H = 18.5 mm; P ₀ = 12.7 mm	
				l _t = 3.5 mm ± 0.3 mm	l _t = 5.0 mm ± 1.0 mm	SPQ	l _t = 25.0 mm ± 2.0 mm	SPQ		SPQ
	PITCH = 15.0 mm ± 0.4 mm; d _t = 0.80 mm ± 0.08 mm; C-TOL. = ± 10 %									
	0.12			45124	42124		43124		48154	
	0.15	7.0 x 13.5 x 17.5	1.8	45154	42154	750	43154	500	48155	500
	0.18			45184	42184		43184		48156	
	0.22	8.5 x 15.0 x 17.5	2.4	45224	42224	750	43224	500	48157	500
	0.27	10.0 x 16.5 x 17.5	3.0	45274	42274	500	43274	450	48158	600
		PI	TCH = 22.5	mm ± 0.4 mm; d ₁	= 0.80 mm ± 0.0	8 mm;	C-TOL. = ± 10 %			
	0.33	8.5 x 18.0 x 26.0	3.8	45334	42334	200	43334	250		
	0.47	10.0 x 19.5 x 26.0	.0 x 19.5 x 26.0 6.8	45474	42474	200	43474	200	-	-
	0.68	12.0 x 22.0 x 26.0 7.8	45684	42684	150	43684	200			
		PI	TCH = 27.5	mm ± 0.4 mm; d _f	t = 0.80 mm ± 0.0	8 mm;	C-TOL. = ± 10 %			
	1.0	13.0 x 23.0 x 31.0	9.2	45105	42105	100	43105	125		
300	1.5	15.0 x 25.0 x 31.0	12.3	45155	42155	100	43155	125	-	-
500	2.2	21.0 x 31.0 x 31.0	20.3	45225	42225	50	43225	75		
		F	PITCH = 37.5	ō mm ± 0.7 mm; o	d _t = 1.0 mm ± 0.1	mm; C	C-TOL. = ± 10 %			
	3.3	18.5 x 35.5 x 43.0	32.0		42335	105	43335	105		
	3.9	10.0 × 00.0 × 40.0	02.0		42395	100	43395	100		
	4.7	21.5 x 38.5 x 43.0	39.0		42475	91	43475	91		
	5.6	21.3 × 00.3 × 40.0	00.0	-	42565	01	43565	51	-	-
	6.8	30.0 x 46.0 x 44.0	55.0		48162		48165			
	8.2		00.0		48163	63	48166	63		
	10	30.0 x 46.0 x 44.0	65.0		48164		48167			
		F	PITCH = 55.0) mm ± 1.0 mm; (d _t = 1.0 mm ± 0.1	mm; C	C-TOL. = ± 10 %			1
	6.8				42685		43685			
	8.2	21.5 x 38.5 x 61.0	50.0	-	42825	65	43825	65	-	-
	10				42106		43106			

Notes

• SPQ = Standard Packing Quantity

(1) H = in-tape height; P₀ = sprocket hole distance; for detailed specifications refer to packaging information: <u>www.vishay.com/doc?28139</u>

⁽²⁾ Reel diameter = 356 mm is available on request

⁽³⁾ Weight for short lead product only



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APPROVALS							
SAFETY APPROVALS X2	VOLTAGE	VALUE	FILE NUMBERS	LINK			
EN 60384-14 (ENEC) (= IEC 60384-14 ed-3)	300 V _{AC}	10 nF to 10 µF	FI 2013014	www.vishay.com/doc?28208			
UL 60384-14	300 V _{AC}	10 nF to 10 µF	E354331	www.vishay.com/doc?28187			
CSA-E384-14 300 V _{AC} 10 nF to 10 µF E354331							
CB-test certificate 300 V _{AC} 10 nF to 10 μF FI 5257 A1 www.vishay.com/doc?28207							
The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech. Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg;							

Netherlands; Norway; Portugal; Slovenian; Spain; Sweden; Switzerland; and United Kingdom.



MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information: www.vishay.com/doc?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

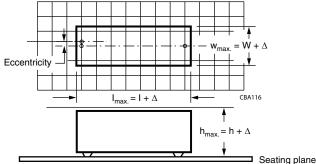
- For pitches ≤ 15 mm capacitors shall be mechanically fixed by the leads
- For longer pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on Printed Circuit Board

The maximum space for length (Imax.), width (wmax.) and height (hmax.) of film capacitors to take in account on the printed circuit board is shown in the drawings.

- For products with pitch \leq 15 mm, $\Delta w = \Delta I = 0.3$ mm; $\Delta h = 0.1$ mm
- For products with 15 mm < pitch \leq 27.5 mm, $\Delta w = \Delta I = 0.5$ mm; $\Delta h = 0.1$ mm
- For products with 15 mm < pitch \leq 37.5 mm, $\Delta w = \Delta I = 0.7$ mm; $\Delta h = 0.5$ mm
- For products with 15 mm < pitch \leq 52.5 mm, $\Delta w = \Delta I = 1.0$ mm; $\Delta h = 0.5$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note: "Soldering Guidelines for Film Capacitors": www.vishay.com/doc?28171

Storage Temperature

 T_{stg} = -25 °C to +35 °C with RH maximum 75 % without condensation

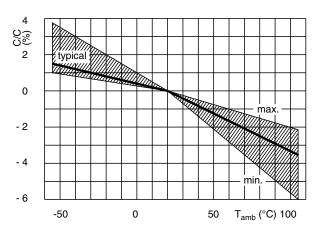
Ratings and Characteristics Reference Conditions

Unless otherwise specified, all electrical values apply to an ambient temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % \pm 2 %.

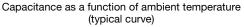
For reference testing, a conditioning period shall be applied over 96 h \pm 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

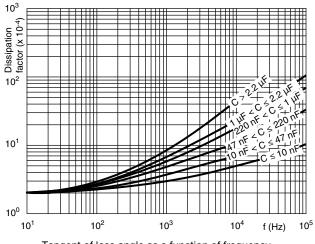
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CHARACTERISTICS

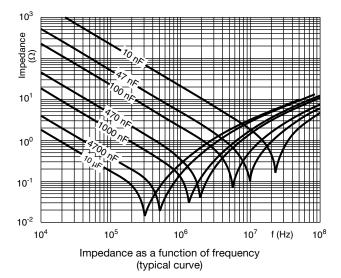


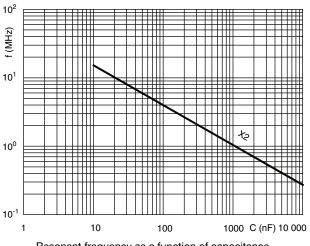
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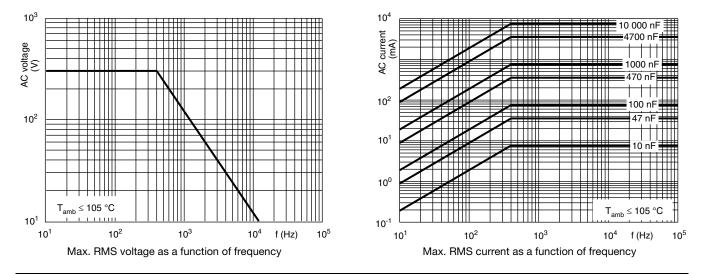


Tangent of loss angle as a function of frequency (typical curve)





Resonant frequency as a function of capacitance (typical curve)



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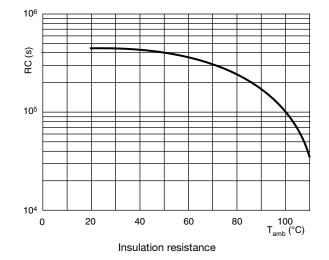
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MKP338 4 X2







APPLICATION NOTES

- For X2 electromagnetics interference suppression in standard across the line applications (50 Hz/60 Hz) with a maximum mains voltage of 300 V_{AC}.
- For series impedance applications we refer to application note www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: rfi@vishay.com
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used.
- The maximum ambient temperature must not exceed 105 °C.
- Rated voltage pulse slope:

if the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 435 V_{DC} and divided by the applied voltage.

INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-14 ed-3 and Specific Reference Data."

GROUP C INSPECTION REQUIREMENTS							
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS					
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1							
4.1 Dimensions (detail)		As specified in chapters "General data" of this specification					
Initial measurements	Capacitance Tangent of loss angle at 10 kHz						
4.3 Robustness of terminations	Tensile: for wire diameter = 0.6 mm and 0.8 mm: load 10 N; 10 s for wire diameter = 1 mm: load 20 N; 10 s Bending: for wire diameter = 0.6 mm and 0.8 mm: load 5 N; 4 x 90° for wire diameter = 1 mm: load 10 N; 4 x 90°	No visible damage					

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GROUP C INSPECTION REQUIREMENTS						
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS				
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1						
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s					
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: min. 1 h, max 2 h					
4.4.2 Final measurements	Visual examination	No visible damage Legible marking				
	Capacitance	$ \Delta C/C \le 5$ % of the value measured initially				
	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: C $\leq 1 \ \mu$ F or ≤ 0.005 for: C $> 1 \ \mu$ F Compared to values measured initially				
	Insulation resistance	As specified in chapters "General data" of this specification				
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1						
Initial measurements	Capacitance Tangent of loss angle: for C \leq 1 μ F at 10 kHz for C > 1 μ F at 1 kHz	No visible damage Legible marking				
4.20 Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min. ± 0.5 min					
4.6 Rapid change of temperature	$\theta A = -55 \ ^{\circ}C$ $\theta B = +105 \ ^{\circ}C$ 5 cycles Duration t = 30 min					
4.6.1 Inspection4.7 Vibration	Visual examination Mounting: see section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h	No visible damage				
4.7.2 Final inspection	Visual examination	No visible damage				
4.9 Shock	Mounting: see section "Mounting" for more information Pulse shape: half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms					

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GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS			
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1					
4.9.2 Final measurements	Visual examination	No visible damage			
	Capacitance	$\left \Delta C/C\right \leq 5$ % of the value measured initially			
		Increase of tan δ : ≤ 0.008 for: C $\leq 1 \ \mu$ F or ≤ 0.005 for: C > 1 μ F Compared to values measured initially			
	Tangent of loss angle	Increase of tan $\delta \leq 0.008$ Compared to values measured initially			
	Insulation resistance	As specified in chapters "General data" of this specification			
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B					
4.11 Climatic sequence					
4.11.1 Initial measurements	Capacitance: measured in 4.4.2 and 4.9.2 Tangent of loss angle: measured initially in C1A and C1B				
4.11.2 Dry heat	Temperature: 105 °C Duration: 16 h				
4.11.3 Damp heat cyclic Test Db First cycle					
4.11.4 Cold	Temperature: -55 °C Duration: 2 h				
4.11.5 Damp heat cyclic Test Db Remaining cycles					
4.11.6 Final measurements	Visual examination	No visible damage Legible marking			
	Capacitance	$ \Delta C/C \leq 5$ % of the value measured in 4.11.1.			
	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: C $\leq 1 \ \mu$ F or ≤ 0.005 for: C > 1 μ F Compared to values measured in 4.11.1			
	Voltage proof 1290 V_{DC} ; pitch \leq 27.5 mm 1320 V_{DC} ; pitch $>$ 27.5 mm 1 min between terminals	No permanent breakdown or flash-over			
	Insulation resistance	≥ 50 % of values specified in chapters "General data" of this specification			

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GROUP C INSPECTION REQUIREMENTS						
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS				
SUB-GROUP C2						
4.12 Damp heat steady state	56 days, 40 °C, 90 % to 95 % RH No load					
4.12.1 Initial measurements	Capacitance Tangent of loss angle at 1 kHz					
4.12.3 Final measurements	Visual examination	No visible damage Legible marking				
	Capacitance	$\left \Delta C/C \right \leq 5$ % of the value measured in 4.12.1.				
	Tangent of loss angle	Increase of tan δ : \leq 0.008 for: C \leq 1 μF or \leq 0.005 for: C $>$ 1 μF Compared to values measured in 4.12.1				
	Voltage proof 1290 V_{DC} ; pitch \leq 27.5 mm 1320 V_{DC} ; pitch $>$ 27.5 mm 1 min between terminals	No permanent breakdown or flash-over				
	Insulation resistance	\geq 50 % of values specified in section "Insulation resistance" of this specification				
SUB-GROUP C3						
4.13.1 Initial measurements	Capacitance Tangent of loss angle: for $C \le 1 \ \mu F$ at 10 kHz for $C > 1 \ \mu F$ at 1 kHz					
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: X2: 2.5 kV for C \leq 1 μ F X2: 2.5 kV for C $>$ 1 μ F Max. 24 pulses	No self healing breakdowns or flash-over				
4.14 Endurance	Duration: 1000 h 1.25 x U _{RAC} at 105 °C Once in every hour the voltage is increased to 1000 V _{RMS} for 0.1 s via resistor of 47 $\Omega \pm$ 5 %					
4.14.7 Final measurements	Visual examination	No visible damage Legible marking				
	Capacitance	$ \Delta C/C \le 10$ % compared to values measured in 4.13.1.				
	Tangent of loss angle	Increase of tan δ : ≤ 0.008 for: C $\leq 1 \ \mu$ F or ≤ 0.005 for: C > 1 μ F Compared to values measured in 4.13.1				
	Voltage proof 1290 V_{DC} ; pitch \leq 27.5 mm 1320 V_{DC} ; pitch $>$ 27.5 mm 1 min between terminals 2200 V_{AC} ; 1 min between terminals and case	No permanent breakdown or flash-over				
	Insulation resistance	\geq 50 % of values specified in chapters "General data" of this specification				

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GROUP C INSPECTION REQUIP	GROUP C INSPECTION REQUIREMENTS						
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS					
SUB-GROUP C4							
4.15 Charge and discharge	10 000 cycles Charged to 420 V _{DC} Discharge resistance: $R = \frac{420 V_{DC}}{1.5 \times C (dU/dt)}$						
4.15.1 Initial measurements	Capacitance Tangent of loss angle at 10 kHz						
4.15.3 Final measurements	Capacitance	$ \Delta C/C \leq$ 10 % compared to values measured in 4.15.1.					
	Tangent of loss angle	Increase of tan δ : \leq 0.008 for: C \leq 1 μF or \leq 0.005 for: C $>$ 1 μF Compared to values measured in 4.15.1					
	Insulation resistance	\geq 50 % of values specified in section "Insulation resistance" of this specification					
SUB-GROUP C5							
4.16 Radio frequency characteristic	Resonance frequency	≥ 0.9 times value as specified in section "Resonant frequency" of this specification					
SUB-GROUP C6							
4.17 Passive flammability Class B	Bore of gas jet: Ø 0.5 mm Fuel: butane Test duration for actual volume V in mm ³ : $V \le 250: 10 \text{ s}$ $250 < V \le 500: 20 \text{ s}$ $500 < V \le 1750: 30 \text{ s}$ V > 1750: 60 s One flame application 12 mm 45.0°	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.					
SUB-GROUP C7							
4.18 Active flammability	20 cycles of 4 kV discharges on the test capacitor connected to U _{RAC} .	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.					

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